Exhaust System Installation for
Infiniti G37

Thank you for purchasing a Borla Performance Cat-Back™ Exhaust System.

Borla Performance Cat-Back™ Exhaust System (part number 140260) is designed for the Infiniti G37 Coupe with 3.7L V6 engine and automatic transmission.

Borla Performance Industries recommends that an exhaust shop or professional after market parts installer perform the installation of this system. However, if you decide to perform the installation on your own it is recommended that two people are used. This installation should not be performed by one person due to the risk of injury. Ensure the installers use all under car safety precautions including eye protection.

Please take time to read and understand the following…

By installing your Borla Performance Exhaust System, you indicate that you have read this document and you agree with the terms stated below.

It is the responsibility of the purchaser to follow all installation instruction guidelines and safety procedures supplied with your Borla Performance Exhaust System.

Borla Performance Industries assumes no responsibility for damages occurring from misuse, abuse, improper installation, improper operation, lack of responsible care, or all previously stated reasons resulting from incompatibility with other manufacturer’s products and/or systems.

Included with your Borla Performance Exhaust System is a warranty card. Please read it carefully before you begin any work on your vehicle. If you should have any questions regarding our warranty policy, installation, or any other matter pertaining to your new Borla Performance Exhaust System, please give us a call at the number provided on the warranty card.
Minimum Required Tool List:

TOOLS:
1. 3/8” Drive Ratchet
2. 3/8” Drive Extension 3”
3. 10mm Socket
4. Torx socket
5. Pry Bar

SHOP SUPPLIES:
1. Spray Lubricant

Borla Performance Cat-back™ Bill of Materials

<table>
<thead>
<tr>
<th>ITEM NO.</th>
<th>QTY</th>
<th>PART NO.</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1</td>
<td>52759</td>
<td>L/H FRONT PIPE ASSEMBLY</td>
</tr>
<tr>
<td>2</td>
<td>1</td>
<td>02760</td>
<td>R/H FRONT PIPE ASSEMBLY</td>
</tr>
<tr>
<td>3</td>
<td>1</td>
<td>53746</td>
<td>H-PIPE ASSEMBLY</td>
</tr>
<tr>
<td>4</td>
<td>1</td>
<td>66220</td>
<td>FRONT L/H M.D. PIPE Ø2.25 X 28.85” (CUT LG: 38.001)</td>
</tr>
<tr>
<td>5</td>
<td>1</td>
<td>66271</td>
<td>FRONT R/H M.D. PIPE Ø2.25 X 28.85” (CUT LG: 38.001)</td>
</tr>
<tr>
<td>6</td>
<td>1</td>
<td>52765</td>
<td>L/H INTERMEDIATE PIPE ASSEMBLY</td>
</tr>
<tr>
<td>7</td>
<td>1</td>
<td>53747</td>
<td>R/H INTERMEDIATE PIPE ASSEMBLY</td>
</tr>
<tr>
<td>8</td>
<td>1</td>
<td>53755</td>
<td>MUFFLER ASSEMBLY</td>
</tr>
<tr>
<td>9</td>
<td>8</td>
<td>90112</td>
<td>S/S ACCUSEAL CLAMP Ø2.25</td>
</tr>
</tbody>
</table>
Original Exhaust System Removal

Note: With a used vehicle, we suggest a penetrating spray lubricant to be applied liberally to all exhaust fasteners and allowing a significant period of time for the chemical to lubricate the threads before attempting to disassemble.

1. Lubricate all the hangers and rubber isolators. Place all hardware to the side for installation of your new Borla exhaust.

2. Remove (4) muffler flange nuts, 14mm socket. (See Fig. 1) Remove rubber isolators from hangars and remove rear muffler. (See Fig 2)

3. Remove (2) mid flange nuts, 14mm socket. (See Fig. 3) Remove rubber isolators from hangars and mid-pipe section. (See Fig. 4)

4. Support front pipe section with stand and remove (4) front flange nuts, 14mm socket. Remove front pipe section. (See Fig. 5)

Warning: Use extreme caution during installation. Torque all fasteners according to manufacturer’s torque values and tightening sequence. DO NOT use air impact tools to tighten fasteners on Borla Performance Exhaust Systems. Use of such tools may result in bent flanges or gasket contact areas leading to exhaust leaks.
Borla Performance Cat-Back™
Exhaust System Installation

1. Remove (2) factory isolators near rear of vehicle. (See Fig. 6) 
   Discard these isolator as these will not be used with your new 
   Borla exhaust.

2. Install L/H and R/H Front Pipe Assemblies using factory nuts 
   on flanges. (See Fig. 7) Place a clamp on expanded-end of H- 
   Pipe and connect. (See Fig. 8) Rest H-Pipe Assembly on 
   cross brace. Do not tighten clamps.

3. Place clamp expanded-end of R/H Mid-Pipe Assembly and 
   connect to H-Pipe. Repeat for L/H Mid-Pipe Assembly and 
   connect to H-Pipe. Do not tighten clamps.

4. Place (2) clamps over expanded-end of Muffler Assembly 
   and connect to Mid-Pipes. (See Fig. 9) Do not tighten clamps.

5. Check your exhaust for proper clearance under the vehicle 
   and also for tip alignment. Once position has been determined 
   to be correct, tighten the Accuseal clamps 32-35 ft. lbs. 
   torque. Tighten the flange hardware to 18-22 ft. lbs. torque. 
   (See Fig. 10)

6. Start vehicle and check for any leaks. If any leaks are found, 
   determine cause (such as loose hardware or incorrectly posi- 
   tioned clamp) and repair as necessary.

Note: When you first start your vehicle after the installa- 
tion of your new Borla Performance Exhaust System, 
there may be some smoke and fumes coming from the 
system. This is a protective oil based coating used in 
the manufacturing of mandrel bent performance ex- 
haustr tubing. This is not a problem and will disappear 
within a very short period of time after the exhaust has 
reached normal operating temperatures.