

## Installation Guide for Toyota GR Supra

PNs: 140826, 140826BC, & 140826CFBA



**\*\*\*\*\* Please compare the parts in the box with the bill of materials provided \*\*\*\*\*  
to assure that you have all the parts necessary for this installation.**

These instructions have been written to help you with the installation of your Borla Performance exhaust system. Please read this document completely before beginning the installation of your system.

To ensure this part number fits your specific model year, please visit our website for the latest model year listings at [www.BORLA.com](http://www.BORLA.com)

**Thank you for purchasing a Borla Performance Cat-Back™ exhaust system.**

**Borla Performance Cat-Back™ Exhaust PNs 140826, 140826BC, and 140826CFBA is designed for the Toyota GR Supra equipped with a 3.0L turbocharged I6 engine and automatic transmission.**

Borla Performance Industries recommends that an exhaust shop or professional after market parts installer, who has all the necessary equipment, tools and experienced personnel needed for proper installation, should perform the installation of this system. However, if you decide to perform the installation, we recommend someone should help you. Ensure the installer uses all under car safety precautions including eye protection.

*Please take time to read and understand the following...*

By installing your Borla Performance exhaust system, you indicate that you have read this document and you agree with the terms stated below.

It is the responsibility of the purchaser to follow all installation instruction guidelines and safety procedures supplied with your Borla Performance Exhaust System.

Borla Performance Industries assumes no responsibility for damages occurring from misuse, abuse, improper installation, improper operation, lack of responsible care, or all previously stated reasons resulting from incompatibility with other manufacturer's products and/or systems.

Included with your Borla Performance exhaust system is a warranty card. Please read it carefully before you begin any work on your vehicle. If you should have any questions regarding our warranty policy, installation, or any other matter pertaining to your new Borla Performance exhaust system, please give us a call at the number provided on the warranty card.

**Minimum Required Tool List:**

**TOOLS:**

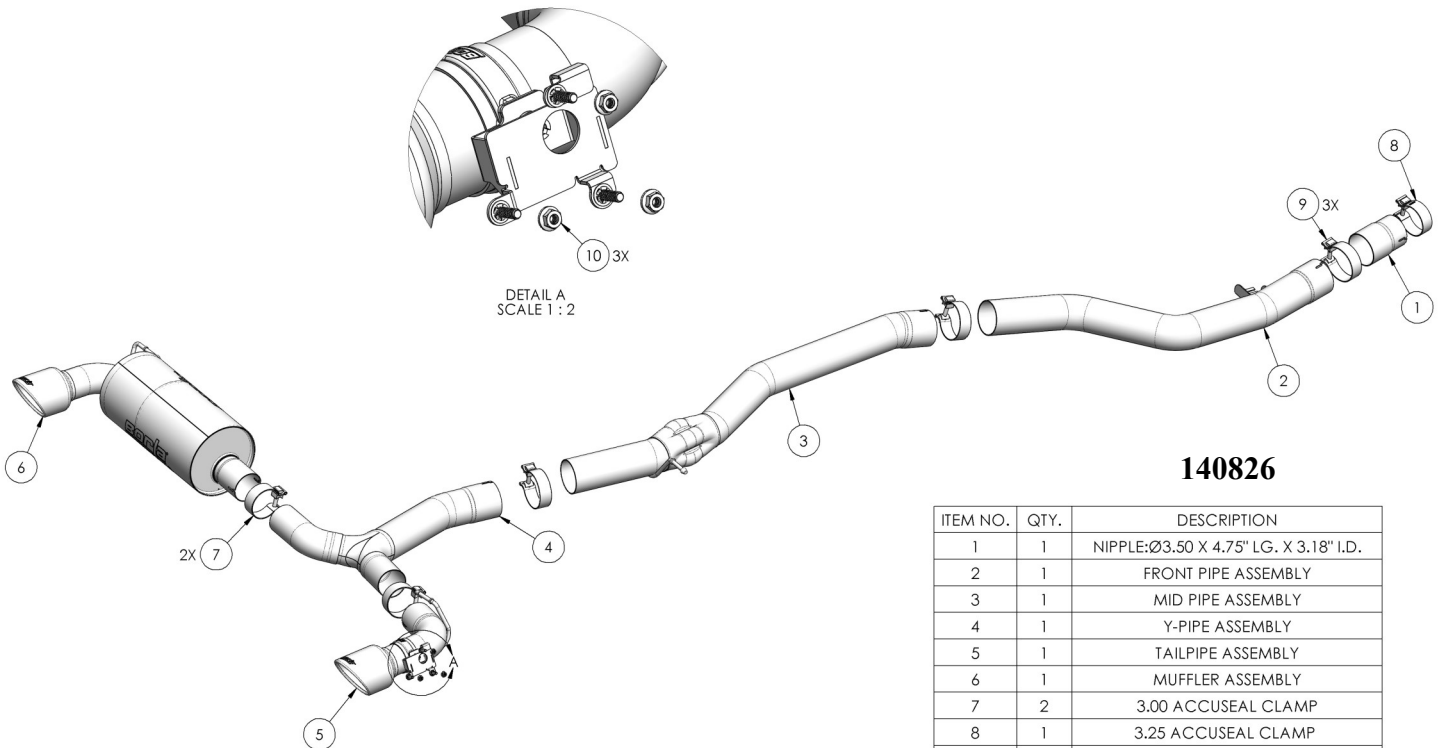
1. 3/8" drive ratchet
2. 3/8" drive extension 6"
3. 15mm deep well socket
4. 13mm socket
5. 10mm socket

6. 8mm socket
7. E14 socket
8. Pry bar

**SHOP SUPPLIES:**

1. Spray lubricant

**Borla Performance - Bill of Materials**



**140826**

ITEM NO.	QTY.	DESCRIPTION
1	1	NIPPLE:Ø3.50 X 4.75" LG. X 3.18" I.D.
2	1	FRONT PIPE ASSEMBLY
3	1	MID PIPE ASSEMBLY
4	1	Y-PIPE ASSEMBLY
5	1	TAILPIPE ASSEMBLY
6	1	MUFFLER ASSEMBLY
7	2	3.00 ACCUSEAL CLAMP
8	1	3.25 ACCUSEAL CLAMP
9	3	S/S ACCUSEAL CLAMP - Ø3.50"
10	3	NUT: M6 X 1.00mm

**Caution!!!** *Never work on a hot exhaust system. Serious injury in the form of burns can result if the vehicle has been in use and the exhaust system is hot, allow vehicle to cool for at least 1 hour. Always wear eye protection when working under any vehicle.*

**Note:** *It is our recommendation that you use a hoist or hydraulic lift to facilitate the installation of your new Borla Performance Exhaust System.*

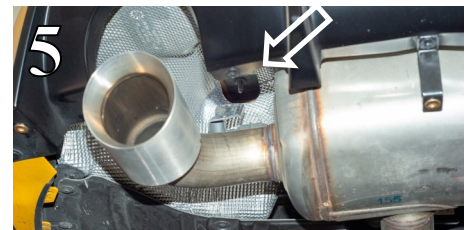
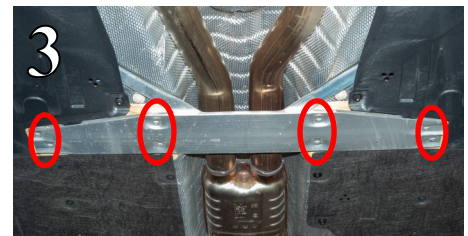
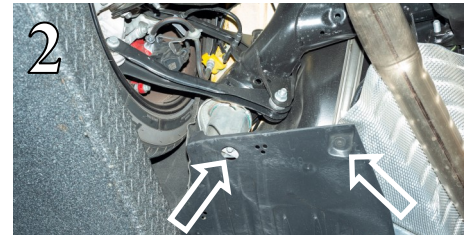
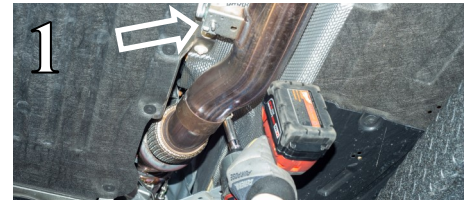
**Taking all under car safety precautions, lift the vehicle using a hoist or hydraulic lift. Once this has been done, you may begin the removal of your old exhaust system from your vehicle.**

**Note:** *Before removing the original exhaust system from your vehicle, please compare the parts you have received with the bill of materials provided on the previous page to assure that you have all the parts necessary for the installation of your new Borla Performance Exhaust System.*

**Note:** *With a used vehicle, we suggest a penetrating spray lubricant to be applied liberally to all exhaust fasteners and allowing a significant period of time for the chemical to lubricate the threads before attempting to disassemble.*

## Original Exhaust System Removal

1. Lubricate all hangers, rubber isolators, bolts and nuts. Keep all original hardware for reinstallation.
2. Remove the hanger bolt and loosen the clamp on the front pipe (Fig. 1).
3. Remove the hardware on the underbody covers to gain access to the chassis brace (Fig. 2).
4. Remove the hardware on the chassis brace and remove the brace from the vehicle (Fig. 3).
5. On the right side of the rear muffler, disconnect the wiring harness on the valve actuator (Fig. 4).
6. Remove the L/H rear muffler hanger bracket from the chassis of the vehicle (Fig. 5).
7. Repeat Step 7 for the R/H rear muffler hanger bracket.
8. Remove the mid-pipe hanger from its rubber isolator (Fig. 6).
9. Using a muffler stand or an additional person, remove the entire exhaust system as a single piece from the vehicle (Fig. 7).
10. Remove the rubber isolator assemblies from the rear muffler assembly for installation of your Borla system.





## Borla Performance Cat-Back™ Exhaust System Installation

1. Orient the components on the shop floor according to Borla bill of materials drawing on page 2.
2. Place a clamp over the expanded end of the **Front Pipe Assembly** and insert the inlet to the **Nipple**. Place a clamp over the notched end of the **Nipple / Front Pipe Assembly** and insert the inlet to the vehicle. Fasten the **Front Pipe Assembly** to the vehicle using the original hardware (Fig. 8). Do not tighten the clamps.
3. Place a clamp over the expanded end of the **Mid Pipe Assembly** and insert the inlet to the **Front Pipe Assembly**. Insert the hanger into the original rubber isolator (Fig. 9). Do not tighten the clamp.
4. Place a clamp over the expanded end of the **Y-Pipe Assembly** and insert the inlet to the **Mid Pipe Assembly** (Fig. 10). Do not tighten the clamp.
5. Using provided hardware, install the original actuator to the valve assembly on the **Tailpipe Assembly** (Fig. 11). Ensure that the straight portion of the spring lock into the slot on the top portion of the valve assembly.
6. Install the original rubber isolator assembly onto the hanger of the **Tailpipe Assembly**. Place a clamp over the expanded end of the **Tailpipe Assembly** and insert the inlet to the **Y-Pipe Assembly**. Using the original hardware, attach the original rubber isolator assembly to the vehicle (Figs. 12-13). Do not tighten the clamp.
7. Repeat Step 6 for installation of the **Muffler Assembly**.
8. Using the original hardware, install the chassis brace and underbody panels (Fig. 14).
9. Once position has been determined to be correct, tighten the Accuseal clamps to 32-35 ft. lbs.
10. Before starting your vehicle, make sure to check all wires, hoses, brake lines, body parts and tires for safe clearance from the exhaust system.
11. Start the vehicle and check for any leaks. If any leaks are found, determine cause (such as loose or incorrectly positioned clamp) and repair as necessary.

**WARNING:** Use extreme caution during installation. Torque all fasteners according to manufacturer's torque values and tightening sequence. **DO NOT** use air impact tools to tighten fasteners on Borla Performance Exhaust Systems. Use of such tools may result in bent flanges or gasket contact areas leading to exhaust leaks.

**NOTE:** When you first start your vehicle after the installation of your new Borla Performance Exhaust System, there may be some smoke and fumes coming from the system. This is a protective oil based coating used in the manufacturing of mandrel bent performance exhaust tubing. This is not a problem and will disappear within a very short period of time after the exhaust has reached normal operating temperatures.

