

Installation Guide for Volkswagen Jetta GLI PN 140850SB



******* Please compare the parts in the box with the bill of materials provided *****
to assure that you have all the parts necessary for this installation.**

These instructions have been written to help you with the installation of your Borla Performance exhaust system. Please read this document completely before beginning the installation of your system.

To ensure this part number fits your specific model year, please visit our website for the latest model year listings at www.BORLA.com

Thank you for purchasing a Borla Performance Cat-Back™ exhaust system.

Borla Performance Cat-Back™ exhaust system PN 140850SB is designed for the Volkswagen Jetta GLI, equipped with a 2.0L 4-cylinder turbo-charged engine and automatic / manual transmissions.

Borla Performance Industries recommends that an exhaust shop or professional after market parts installer, who has all the necessary equipment, tools and experienced personnel needed for proper installation, should perform the installation of this system. However, if you decide to perform the installation, we recommend someone should help you. Ensure the installer uses all under car safety precautions including eye protection.

Please take time to read and understand the following...

By installing your Borla Performance exhaust system, you indicate that you have read this document and you agree with the terms stated below.

It is the responsibility of the purchaser to follow all installation instruction guidelines and safety procedures supplied with your Borla Performance exhaust system.

Borla Performance Industries assumes no responsibility for damages occurring from misuse, abuse, improper installation, improper operation, lack of responsible care, or all previously stated reasons resulting from incompatibility with other manufacturer's products and/or systems.

Included with your Borla Performance exhaust system is a warranty card. Please read it carefully before you begin any work on your vehicle. If you should have any questions regarding our warranty policy, installation, or any other matter pertaining to your new Borla Performance exhaust system, please give us a call at the number provided on the warranty card.

Minimum Required Tool List:

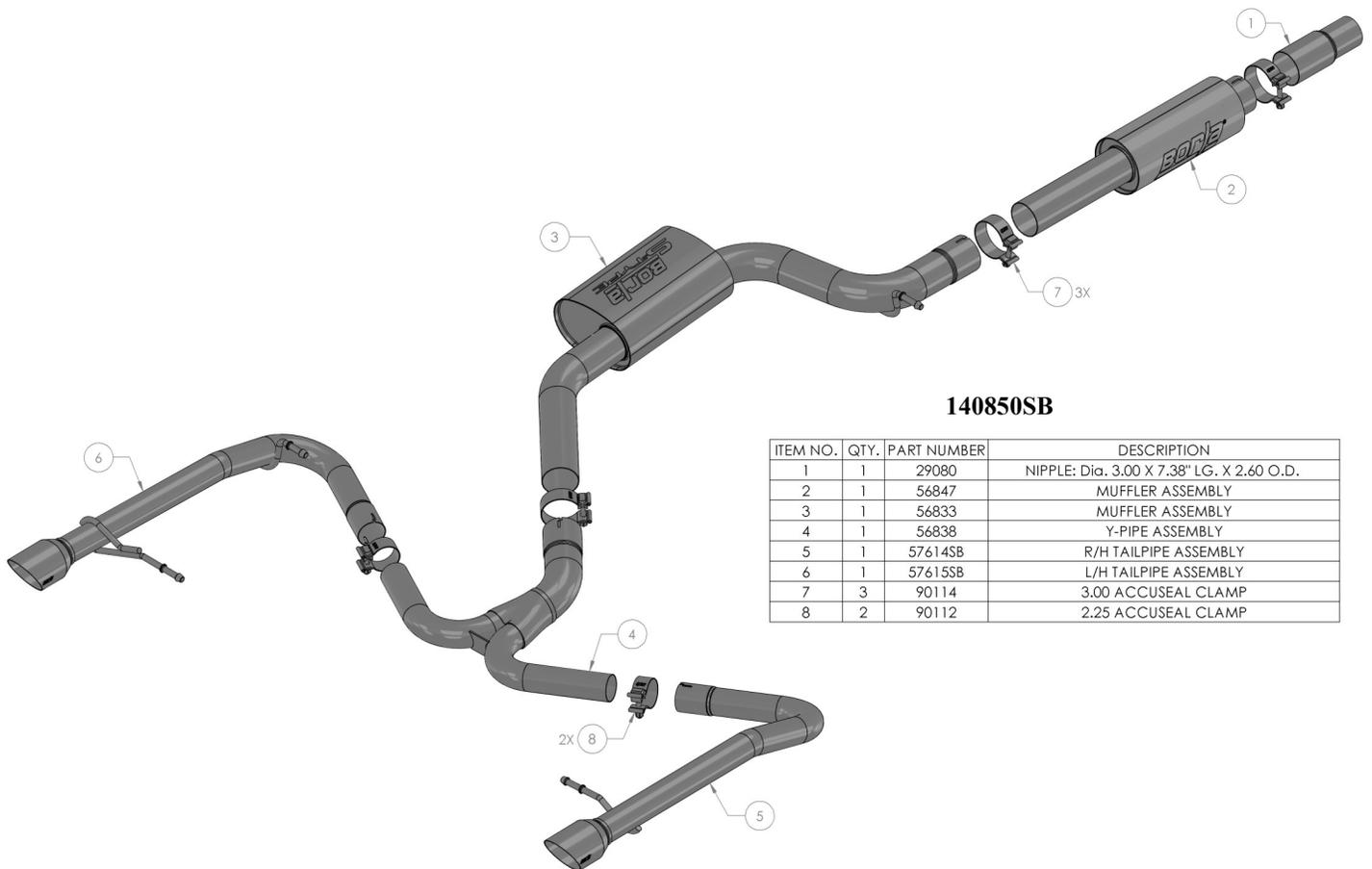
TOOLS:

1. 3/8" drive ratchet
2. 3/8" drive extension 6"
3. 15mm deep well socket
4. 13mm deep well socket
5. Pry bar

SHOP SUPPLIES:

1. Spray lubricant

Borla Performance - Bill of Materials



140850SB

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	29080	NIPPLE: Dia. 3.00 X 7.38" LG. X 2.60 O.D.
2	1	56847	MUFFLER ASSEMBLY
3	1	56833	MUFFLER ASSEMBLY
4	1	56838	Y-PIPE ASSEMBLY
5	1	57614SB	R/H TAILPIPE ASSEMBLY
6	1	57615SB	L/H TAILPIPE ASSEMBLY
7	3	90114	3.00 ACCUSEAL CLAMP
8	2	90112	2.25 ACCUSEAL CLAMP

Caution!!! *Never work on a hot exhaust system. Serious injury in the form of burns can result if the vehicle has been in use and the exhaust system is hot, allow vehicle to cool for at least 1 hour. Always wear eye protection when working under any vehicle.*

Note: *It is our recommendation that you use a hoist or hydraulic lift to facilitate the installation of your new Borla Performance Exhaust System.*

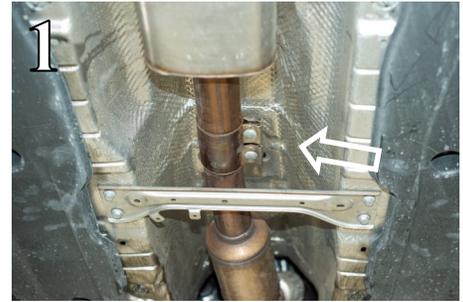
Taking all under car safety precautions, lift the vehicle using a hoist or hydraulic lift. Once this has been done, you may begin the removal of your old exhaust system from your vehicle.

Note: *Before removing the original exhaust system from your vehicle, please compare the parts you have received with the bill of materials provided on the previous page to assure that you have all the parts necessary for the installation of your new Borla Performance Exhaust System.*

Note: *With a used vehicle, we suggest a penetrating spray lubricant to be applied liberally to all exhaust fasteners and allowing a significant period of time for the chemical to lubricate the threads before attempting to disassemble.*

Original Exhaust System Removal

1. Lubricate all hangers, rubber isolators, bolts and nuts.
2. Loosen sleeve clamp and slide onto the front section of the vehicles exhaust system (Fig. 1). You will be reusing this clamp on the installation.
3. Using a flathead screwdriver or prybar, remove the exhaust hanger from the rubber isolator. Remove rear tunnel brace from the car (Fig. 2). You will be reinstalling the rear tunnel brace after installation of exhaust system.
4. Remove the rear muffler assembly rubber isolators from the vehicle by removing the hardware (Fig. 3). On the driver's side rear muffler there will be a second rubber isolator toward the front of the vehicle (leave this one attached to the vehicle). You will be reusing the hardware and isolators.
5. Using a muffler stand or an additional person, carefully remove the original exhaust system by bringing it toward the rear of the vehicle until the front of the exhaust clears the front tunnel brace (Fig. 4).
6. Original exhaust system removed.
7. With the original exhaust on the ground, remove the stock rubber isolator assemblies, one from each rear muffler (Fig. 5) You will be installing the isolators on the new system.



Borla Performance Cat-Back™ Exhaust System Installation

8. Orient components on shop floor according to Borla bill of materials drawing on page 2.
9. Place a clamp over the expanded end of the **Front Muffler Assembly** and insert the inlet to the **Nipple**. (Fig. 6) Do not tighten the clamp.
10. Insert the inlet of the **Nipple / Front Muffler Assembly** to the vehicle where the original sleeve clamp is located (Fig. 7) Do not tighten the clamp.
11. Place a clamp over the expanded end of the **Mid Muffler Assembly** and insert the inlet to the **Front Muffler Assembly**. Insert the hanger into the original rubber isolator. (Fig. 8) Do not tighten the clamp.
12. Place a clamp over the expanded end of the **Y-Pipe Assembly** and insert the inlet to the **Mid Muffler Assembly**. (Fig. 8) Do not tighten the clamp.
13. Reinstall rear tunnel brace.
14. Install original rear muffler assembly rubber isolators onto both **Tail Pipe Assemblies** in the same orientation as stock (Fig. 10). The driver's side **Tail Pipe Assembly** has a second hanger toward the front of the vehicle which will be inserted into the original rubber isolator. Hole for hardware goes toward the front of the vehicle.



WARNING: Use extreme caution during installation. Torque all fasteners according to manufacturer's torque values and tightening sequence. **DO NOT** use air impact tools to tighten fasteners on Borla Performance Exhaust Systems. Use of such tools may result in bent flanges or gasket contact areas leading to exhaust leaks.

NOTE: When you first start your vehicle after the installation of your new Borla Performance Exhaust System, there may be some smoke and fumes coming from the system. This is a protective oil based coating used in the manufacturing of mandrel bent performance exhaust tubing. This is not a problem and will disappear within a very short period of time after the exhaust has reached normal operating temperatures.

Borla Performance Cat-Back™ Exhaust System Installation

15. Place a clamp over the expanded ends of both of the **Tailpipe Assemblies** and insert the inlets to the **Y-Pipe Assembly** (Fig. 11). Do not tighten the clamp.
16. Attach both rubber isolator assemblies installed on the **Tailpipe Assemblies** to the vehicle using the original hardware (Fig. 12).
17. Once position has been determined to be correct, tighten the Accuseal clamps to 32-35 ft. lbs.
18. Before starting your vehicle, make sure to check all wires, hoses, brake lines, body parts and tires for safe clearance from the exhaust system.
19. Start the vehicle and check for any leaks. If any leaks are found, determine cause (such as loose or incorrectly positioned clamp) and repair as necessary.



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