



BORJA[®]
EXHAUST

PRO Installer

& UNIVERSAL PARTS CATALOG

2026

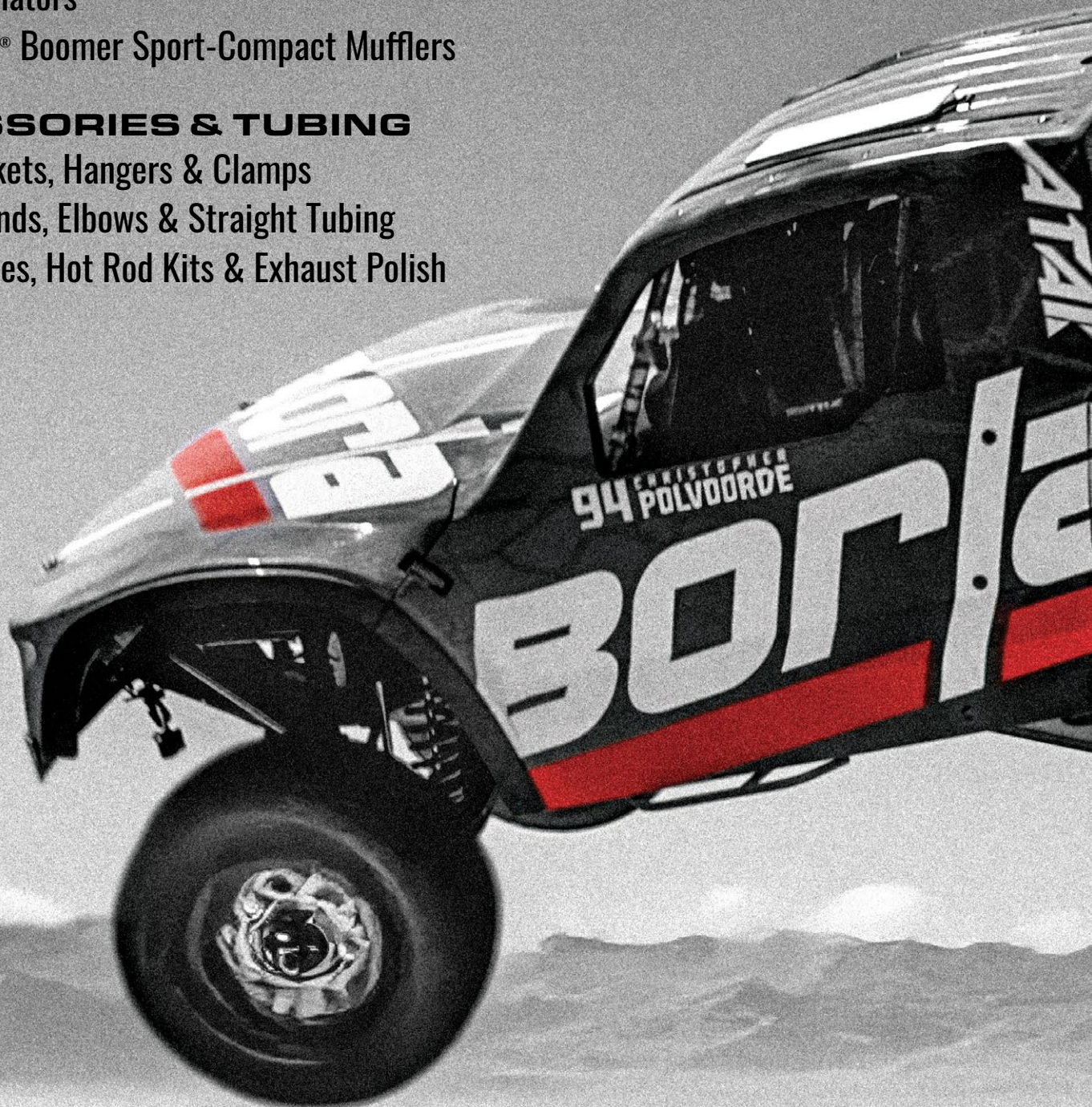
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A PREMIER MUFFLER LINE DESIGNED FOR PROFESSIONAL INSTALLERS

From the historic backroads of Appalachia to the twisting canyons of the Santa Monica Mountains, Borla's operations span the rich variety of the American automotive scene.

Our 100-acre manufacturing and distribution plant in Johnson City, Tennessee employs the country's finest metal workers. Within our world-class research & development center in Oxnard, California, you'll find the industry's top engineers and fabricators.

We are proud to offer a true "Made in the USA" product which is in high demand around the world. Everywhere you look, Borla's spirit of innovation and excitement screams with the same high-volume clarity as our unrivaled mufflers and installation accessories.

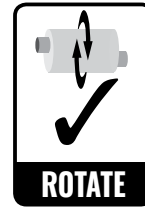
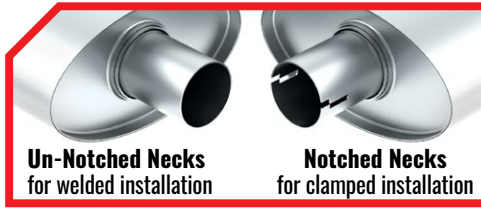
We are a company of motorheads, and it shows in our products, customer service, Million Mile Warranty and culture. On weekends, the same Borla® employees who built your order or helped you with technical support can be found competing at tracks, drag strips, off-road events and car shows.

Our industry-leading dedication to quality, fitment, performance and value gives you a premium product line built to maximize customer satisfaction. For more information on Borla's Pro Installer program, visit us at www.borla.com/installer.

NOTE: the products in this catalog are universal products and are not application specific. While Borla's universal products are the highest quality, unfortunately we cannot guarantee how they will sound on specific engine and vehicle combinations due to modifications that may have been made to the vehicle.

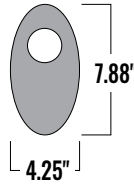
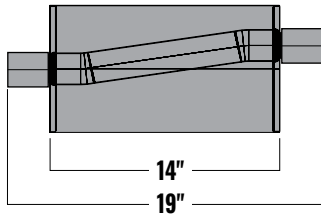


- T-304 aircraft-grade austenitic stainless steel.
- 100% welded construction for strength.
- Free-flow design for improved performance.
- High-temperature Continuous Fiber Filament (CFF) acoustic material for sound control.
- Natural mill finish can be brushed or polished prior to installation.
- Reversible design for installation flexibility.
- Recommended for car, SUV and truck applications.



4.25" x 7.88" OVAL

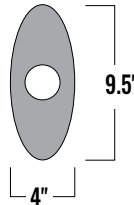
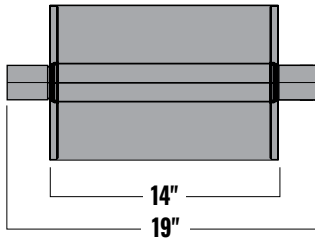
CENTER / OFFSET



Inlet Diameter I.D.	Outlet Diameter I.D.	Un-Notched Part #	Notched Part #	Clamp Part # & Qty.
2"	2"	40657	400477	18302 (2)
2.25"	2.25"	40658	400479	18322 (2)
2.5"	2.5"	40659	400481	18325 (2)

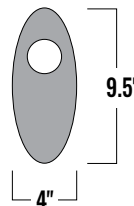
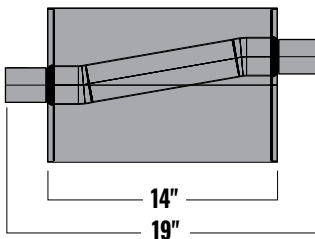
4" x 9.5" OVAL

CENTER / CENTER



Inlet Diameter I.D.	Outlet Diameter I.D.	Un-Notched Part #	Notched Part #	Clamp Part # & Qty.
2"	2"	40347	400494	18302 (2)
2.25"	2.25"	40363	400495	18322 (2)
2.5"	2.5"	40364	400496	18325 (2)

CENTER / OFFSET

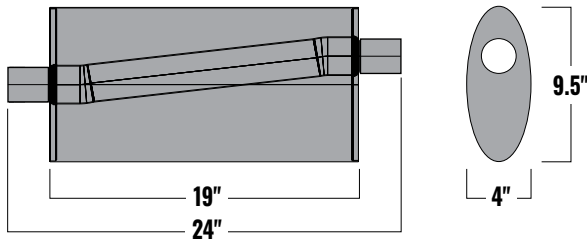


Inlet Diameter I.D.	Outlet Diameter I.D.	Un-Notched Part #	Notched Part #	Clamp Part # & Qty.
2"	2"	40344	400476	18302 (2)
2.25"	2.25"	40357	400478	18322 (2)
2.5"	2.5"	40358	400480	18325 (2)
3"	3"	40359	400482	18330 (2)

WARNING: This product in the physical form it is sold does not present a hazard. However, operations including, but not limited to welding, brazing, or thermal cutting can expose you to chemicals including Chromium, Nickel, Cobalt, Arsenic, Cadmium and Lead which are known to the State Of California to cause cancer, birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

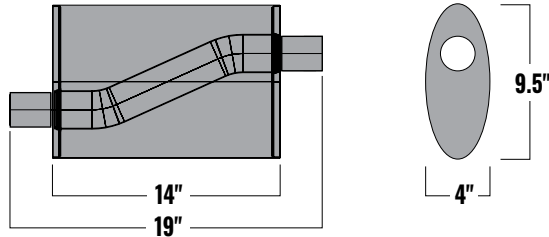
4" x 9.5" OVAL (cont.)

CENTER / OFFSET



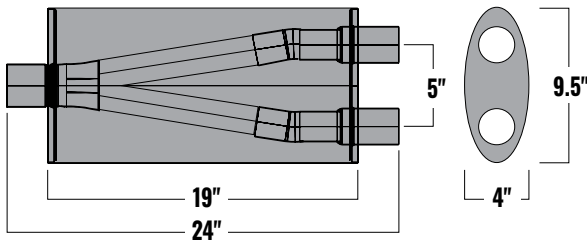
Inlet Diameter I.D.	Outlet Diameter I.D.	Un-Notched Part #	Notched Part #	Clamp Part # & Qty.
2.25"	2.25"	40664	400483	18322 (2)
2.5"	2.5"	40665	400484	18325 (2)

OFFSET / OFFSET



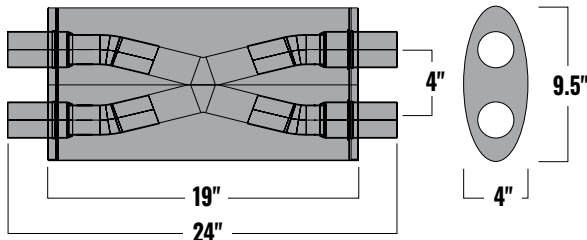
Inlet Diameter I.D.	Outlet Diameter I.D.	Un-Notched Part #	Notched Part #	Clamp Part # & Qty.
2"	2"	40346	400488	18302 (2)
2.25"	2.25"	40351	400489	18322 (2)
2.5"	2.5"	40352	400490	18325 (2)
3"	3"	40353	400491	18330 (2)

CENTER / DUAL



Inlet Diameter I.D.	Outlet Diameter I.D.	Un-Notched Part #	Notched Part #	Clamp Part # & Qty.
2.5"	2.5"	40348	400485	18325 (3)
3"	2.25"	40670	400486	18330 (1) 18322 (2)
3"	2.5"	40349	400487	18330 (1) 18325 (2)

DUAL / DUAL



Inlet Diameter I.D.	Outlet Diameter I.D.	Un-Notched Part #	Notched Part #	Clamp Part # & Qty.
2.25"	2.25"	400287	400492	18322 (4)
2.5"	2.5"	400286	400493	18325 (4)



NOTE: If you do not find the muffler size you are looking for in this section, please check our other product lines in this catalog or at borla.com/installer.

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» SPECIALTY MUFFLERS

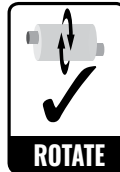


- T-304 aircraft-grade austenitic stainless steel.
- 100% welded construction for strength.
- Free-flow design for improved performance.
- High-temperature Continuous Fiber Filament (CFF) acoustic material for sound control.
- Natural mill finish can be brushed or polished prior to installation.
- Reversible design for installation flexibility.
- Recommended for car, SUV and truck applications.
- Available in sizes and configurations not available in ProXS.



Un-Notched Necks
for welded installation

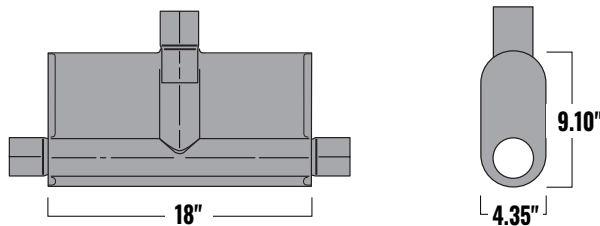
Notched Necks
for clamped installation



T-FLOW

CFF packing

**OFFSET /
OFFSET**

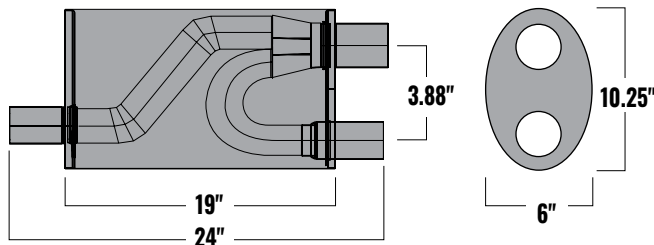


Inlet Diameter I.D.	Outlet Diameter I.D.	Un-Notched Part #	Notched Part #	Clamp Part # & Qty.
2.5"	2.5" (2)	60714	---	---

TRANSVERSE FLOW

CFF packing

**TRANSVERSE
FLOW**

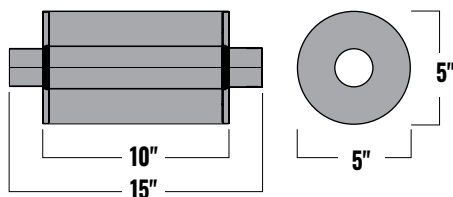


Inlet Diameter I.D.	Outlet Diameter I.D.	Un-Notched Part #	Notched Part #	Clamp Part # & Qty.
2.5"	2.5" (2)	40477	400498	18325 (3)
3"	2.5" (2)	40474	400499	18325 (2) 18330 (1)

COMPACT

CFF packing

**CENTER /
CENTER**



Inlet Diameter I.D.	Outlet Diameter I.D.	Un-Notched Part #	Notched Part #	Clamp Part # & Qty.
2.5"	2.5"	40842S	400497	18325 (2)
2.75"	2.75"	401338	401342	18327 (2)
3"	3"	401339	401343	18330 (2)

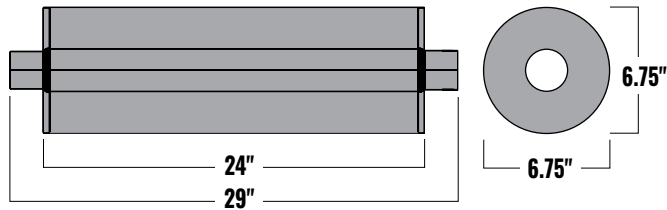
⚠ WARNING: This product in the physical form it is sold does not present a hazard. However, operations including, but not limited to welding, brazing, or thermal cutting can expose you to chemicals including Chromium, Nickel, Cobalt, Arsenic, Cadmium and Lead which are known to the State Of California to cause cancer, birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

HEAVY DUTY

CFF packing

CENTER / CENTER

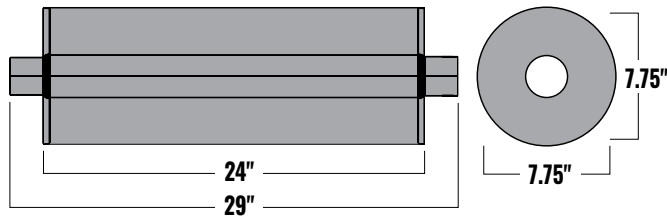
S-TYPE



Inlet Diameter I.D.	Outlet Diameter I.D.	Un-Notched Part #	Notched Part #	Clamp Part # & Qty.
2.75"	2.75"	401664	400130	18327 (2)
3"	3"	400436	400500	18330 (2)
3.5"	3.5"	401624	401625	---

CENTER / CENTER

TOURING



Inlet Diameter I.D.	Outlet Diameter I.D.	Un-Notched Part #	Notched Part #	Clamp Part # & Qty.
2.75"	2.75"	401665	401158	18327 (2)
3"	3"	401663	401662	18330 (2)



⚠ WARNING: This product in the physical form it is sold does not present a hazard. However, operations including, but not limited to welding, brazing, or thermal cutting can expose you to chemicals including Chromium, Nickel, Cobalt, Arsenic, Cadmium and Lead which are known to the State Of California to cause cancer, birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

XR-1[®] RACELINE

- T-304 aircraft-grade austenitic stainless steel — our thickest material.
- 100% welded construction is track-tough.
- Free-flow design for improved performance.
- XR-1's race-proven design attenuates sound without restricting flow.
- Hi-temp Continuous Fiber Filament (CRF) or T-304 Stainless Steel wool (depending on app) for sound control.

- Sportsman mufflers feature hi-temp Continuous Fiber Filament (CFF) acoustic material for sound control.
- Natural mill finish can be brushed or polished prior to installation.
- Reversible design for installation flexibility.
- Recommended for high-horsepower racing applications.



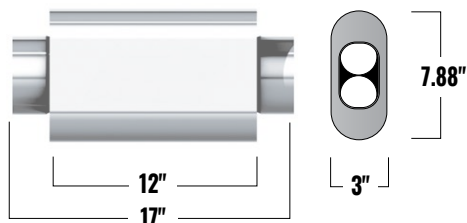
FOUR IMPORTANT REASONS RACERS WIN WITH BORLA

1. You fear what you can't hear. Especially in any kind of breakout drag racing where you can "sneak up" on an opponent.
2. Improved driver awareness. Drivers in all forms of racing can better tell what their cars are doing.
3. No loss in performance. Fact is, in some cases Borla's patented XR-1[®] mufflers actually improved horsepower over a straight piece of pipe.
4. Reduced driver fatigue. Very important in many forms of competition.

MULTICORE RACING MUFFLERS 3" x 7.88" SLIMLINE OVAL

Steel wool packing, and a design that out-flows a straight pipe

CENTER / CENTER

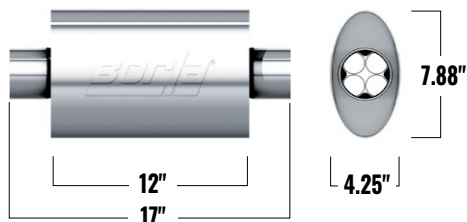


Inlet Diameter I.D.	Outlet Diameter I.D.	Part #
4.13" x 2.61"	4.13" x 2.61"	40536

MULTICORE RACING MUFFLERS 4.25" x 7.88" OVAL

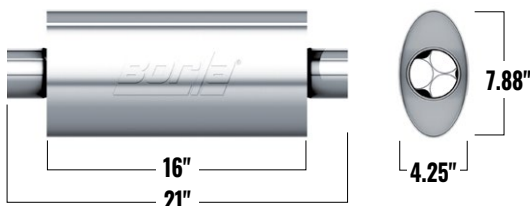
Steel wool packing, and a design that out-flows a straight pipe

CENTER / CENTER



Inlet Diameter I.D.	Outlet Diameter I.D.	Part #
3"	3"	400372

CENTER / CENTER



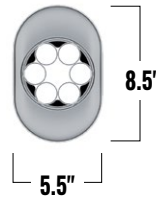
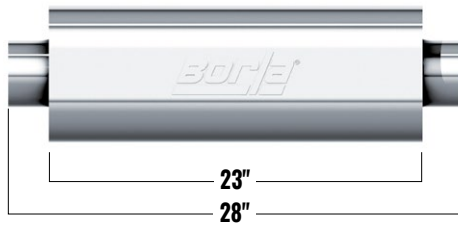
Inlet Diameter I.D.	Outlet Diameter I.D.	Part #
3"	3"	40575
3"	3"	400371

WARNING: This product in the physical form it is sold does not present a hazard. However, operations including, but not limited to welding, brazing, or thermal cutting can expose you to chemicals including Chromium, Nickel, Cobalt, Arsenic, Cadmium and Lead which are known to the State Of California to cause cancer, birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

MULTICORE RACING MUFFLERS 5.5" x 8.5" OVAL

Steel wool packing, and a design that out-flows a straight pipe

CENTER / CENTER

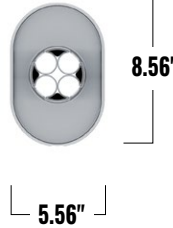
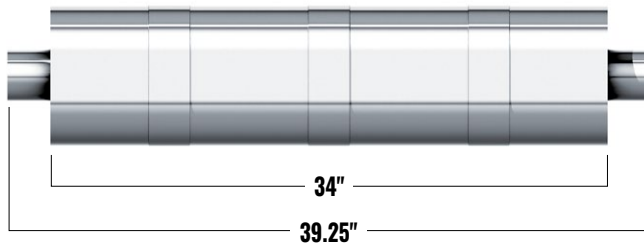


Inlet Diameter I.D.	Outlet Diameter I.D.	Part #
4"	4"	400069

MULTICORE RACING MUFFLERS 5.56" x 8.56" OVAL

Steel wool packing, and a design that out-flows a straight pipe

CENTER / CENTER

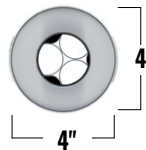


Inlet Diameter I.D.	Outlet Diameter I.D.	Part #
3"	3"	400115

MULTICORE RACING MUFFLERS 4" ROUND

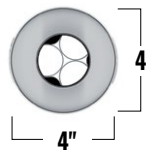
CRF packing, and a design that out-flows a straight pipe

CENTER / CENTER



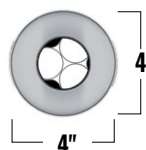
Inlet Diameter I.D.	Outlet Diameter I.D.	Part #
2.5"	2.5"	401384

CENTER / CENTER



Inlet Diameter I.D.	Outlet Diameter I.D.	Part #
2.5"	2.5"	401383

CENTER / CENTER



Inlet Diameter I.D.	Outlet Diameter I.D.	Part #
2.5"	2.5"	401382

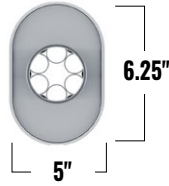
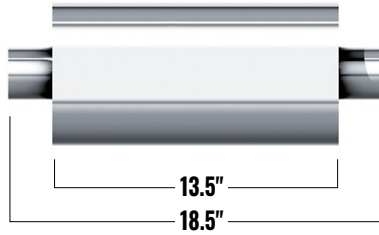
WARNING: This product in the physical form it is sold does not present a hazard. However, operations including, but not limited to welding, brazing, or thermal cutting can expose you to chemicals including Chromium, Nickel, Cobalt, Arsenic, Cadmium and Lead which are known to the State Of California to cause cancer, birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.



MULTICORE RACING MUFFLERS 5" x 6.25" OVAL

CRF packing, and a design that out-flows a straight pipe

CENTER / CENTER

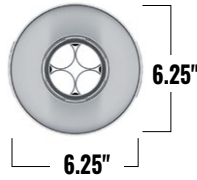
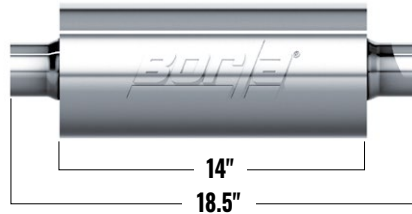


Inlet Diameter I.D.	Outlet Diameter I.D.	Part #
3"	3"	4ALEXR1993

MULTICORE RACING MUFFLERS 6.25" ROUND

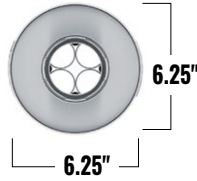
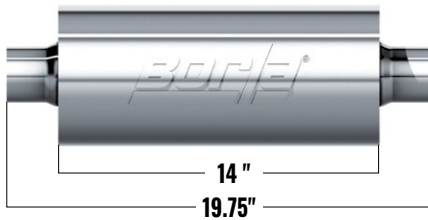
Steel wool packing, and a design that out-flows a straight pipe

CENTER / CENTER



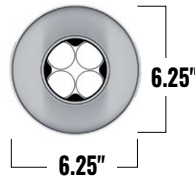
Inlet Diameter I.D.	Outlet Diameter I.D.	Part #
2.5"	2.5"	400024

CENTER / CENTER



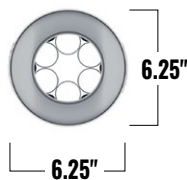
Inlet Diameter I.D.	Outlet Diameter I.D.	Part #
3.5"	3.5"	401012

CENTER / CENTER



Inlet Diameter I.D.	Outlet Diameter I.D.	Part #
3"	3"	400373
3.5"	3.5"	40722
4"	4"	400374
4"	4"	40741

CENTER / CENTER



Inlet Diameter I.D.	Outlet Diameter I.D.	Part #
3.5"	3.5"	400261

▲ WARNING: This product in the physical form it is sold does not present a hazard. However, operations including, but not limited to welding, brazing, or thermal cutting can expose you to chemicals including Chromium, Nickel, Cobalt, Arsenic, Cadmium and Lead which are known to the State Of California to cause cancer, birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.



MAHO
TIRE



TV



KSTAR
BY DRINK

ENDANGERED
TIRE



FD
2025 CHAMPIONSHIP
SEATTLE, WASHINGTON // APR 01 - JUN 01

LIQUI
MOLY

LIQUI
MOLY

LIQUI
MOLY

COOL IT
Thermo Ice

GRIPMAX

rigged
rallies

VORTECH

Vibrocut
BMS
BRAND

NEFT
VODKA

ogitech

ogitech

NEFT
VODKA

NEFT
VODKA

TTT

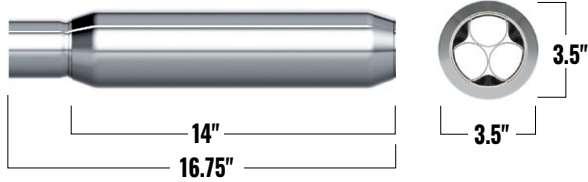
FORMULA DR



MULTICORE RACING BULLET MUFFLERS

Steel wool packing Internal design out-flows a straight pipe.

3.5" ROUND

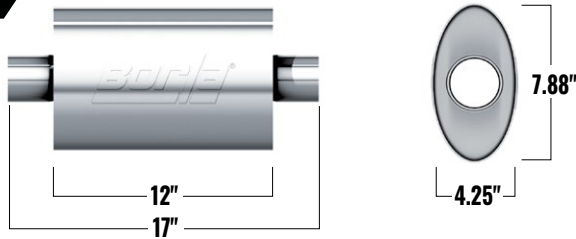


Inlet Diameter I.D.	Outlet Diameter I.D.	Part #
2.5"	---	40641

SPORTSMAN RACING MUFFLERS 4.25" x 7.88" OVAL

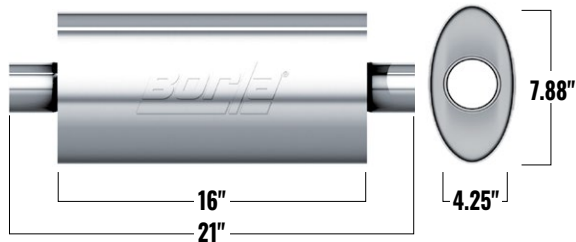
CFF packing

CENTER / CENTER



Inlet Diameter I.D.	Outlet Diameter I.D.	Part #
2.5"	2.5"	40941
3"	3"	40943
3.5"	3.5"	40945
4"	4"	40947

CENTER / CENTER

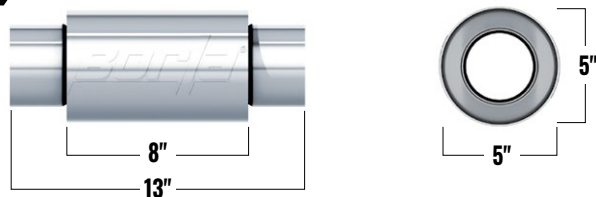


Inlet Diameter I.D.	Outlet Diameter I.D.	Part #
2.5"	2.5"	40942
3"	3"	40944
3.5"	3.5"	40946
4"	4"	40948

SPORTSMAN RACING MUFFLERS 5" ROUND

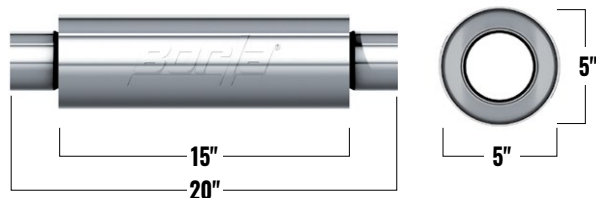
CFF packing

CENTER / CENTER



Inlet Diameter I.D.	Outlet Diameter I.D.	Part #
3.5"	3.5"	40004S

CENTER / CENTER



Inlet Diameter I.D.	Outlet Diameter I.D.	Part #
2.5"	2.5"	401392
3"	3"	40085
3.5"	3.5"	40086

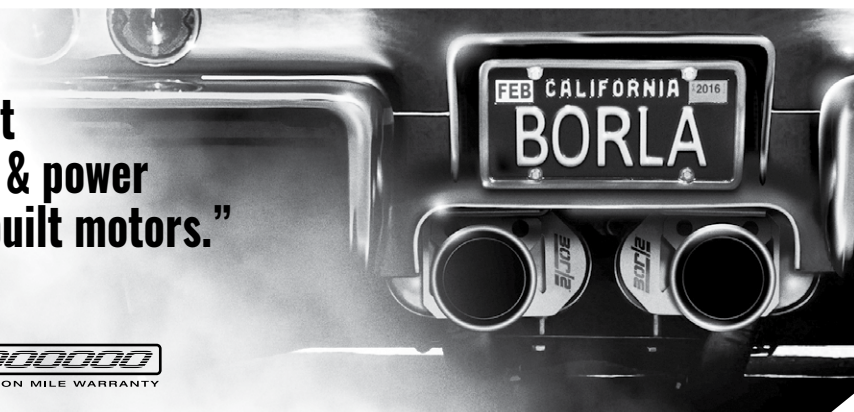
NOTE: If you do not find the muffler size you are looking for in this section, check our other product lines in this catalog or at www.borla.com/installer.

WARNING: This product in the physical form it is sold does not present a hazard. However, operations including, but not limited to welding, brazing, or thermal cutting can expose you to chemicals including Chromium, Nickel, Cobalt, Arsenic, Cadmium and Lead which are known to the State Of California to cause cancer, birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

BORLA® CRATEMUFFLER®



“The world's first mufflers purpose-built to optimize the sound & power of crate and custom-built motors.”



CHOOSE YOUR SOUND

Our CrateMuffler® lineup gives you options for sound. To hear examples, look for Borla® CrateMuffler® videos on YouTube.



Our “sleeper” sound technology features a subdued rumbling growl that wakes up nicely when your foot digs deep.

NOTE: Borla® Touring sound is achieved by combining S-Type mufflers with Universal Resonators on Page 15.



Aggressive race-bred sound with a wide, rich dynamic range that makes every drive a race car experience.



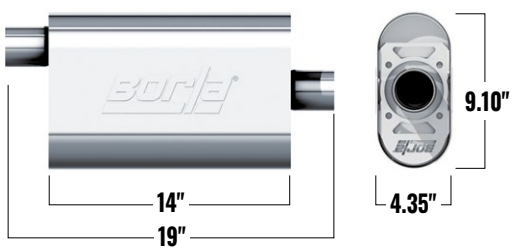
ATAK® is Acoustically-Tuned Applied Kinetics. This patented Borla® technology gives you our highest volume sound, with amazing clarity.

- T-304 aircraft-grade austenitic stainless steel.
- 100% welded construction for strength.
- Free-flow design for improved performance.
- High-temperature Continuous Fiber Filament (CFF) acoustic material for sound control (some applications).
- Brushed finish for sharp appearance. Can be polished to a mirror finish prior to installation.
- Directional design provides custom sound, tuned for each engine family. Will dramatically reduce, or eliminate drone on cataloged applications.
- Distinctive mounting end plate bracket located on outlet end of muffler. Allows attachment of bolt on hanger system.
- Recommended for cars, SUVs and trucks with crate or custom motors.

FORD ENGINES

2.25" Inlet / Outlet Stock Output 289, 302, 351 CID Windsor

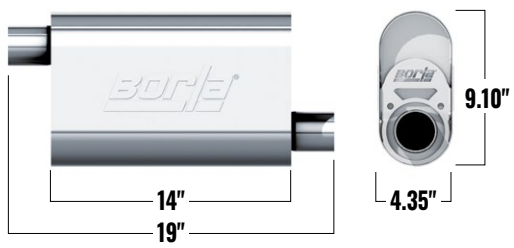
OFFSET / CENTER



Engine	Engine Size	Small Block (SB) or Big Block (BB)	Inlet Diameter I.D.	Outlet Diameter I.D.	Sound Level	Part #
Stock Output	289, 302, 351 CID Windsor	SB	2.25"	2.25"	Touring	400837 + 400937*
			2.25"	2.25"	S-Type	400837
			2.25"	2.25"	ATAK®	400838

* Touring Resonator required. See Pg. 18 for details.

OFFSET / OFFSET



Engine	Engine Size	Small Block (SB) or Big Block (BB)	Inlet Diameter I.D.	Outlet Diameter I.D.	Sound Level	Part #
Stock Output	289, 302, 351 CID Windsor	SB	2.25"	2.25"	Touring	400834 + 400937*
			2.25"	2.25"	S-Type	400834
			2.25"	2.25"	ATAK®	400835

* Touring Resonator required. See Pg. 18 for details.

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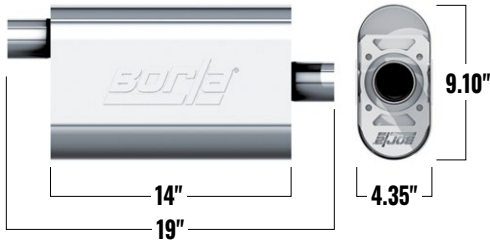


FORD ENGINES

2.5" Inlet / Outlet

High Output 289, 302, 351 Windsor & Moderate Output 390, 427, 428, 460 CID FE Series

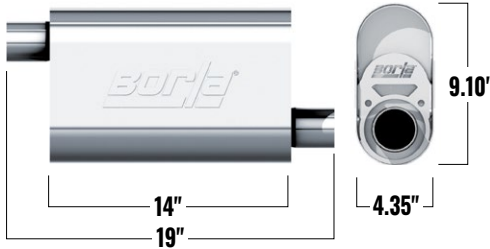
OFFSET / CENTER



Engine	Engine Size	Small Block (SB) or Big Block (BB)	Inlet Diameter I.D.	Outlet Diameter I.D.	Sound Level	Part #
High Output SB & Moderate Output BB	289, 302, 351 Windsor & 390, 427, 428, 460 CID	SB & BB	2.5"	2.5"	Touring	400831 + 400938*
			2.5"	2.5"	S-Type	400831
			2.5"	2.5"	ATAK®	400832

* Touring Resonator required. See Pg. 18 for details.

OFFSET / OFFSET



Engine	Engine Size	Small Block (SB) or Big Block (BB)	Inlet Diameter I.D.	Outlet Diameter I.D.	Sound Level	Part #
High Output SB & Moderate Output BB	289, 302, 351 Windsor & 390, 427, 428, 460 CID	SB & BB	2.5"	2.5"	Touring	400828 + 400938*
			2.5"	2.5"	S-Type	400828
			2.5"	2.5"	ATAK®	400829

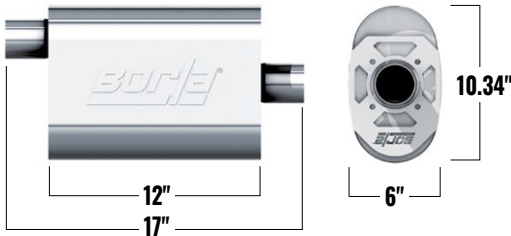
* Touring Resonator required. See Pg. 18 for details.

FORD ENGINES

2.5" Inlet / Outlet

Coyote 5.0L

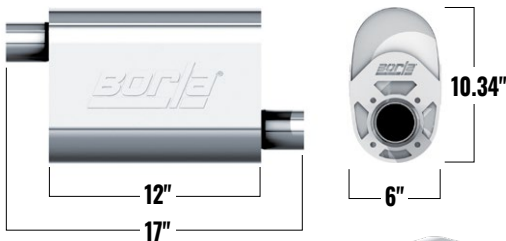
OFFSET / CENTER



Engine	Engine Size	Small Block (SB) or Big Block (BB)	Inlet Diameter I.D.	Outlet Diameter I.D.	Sound Level	Part #
Stock	5.0L	SB	2.5"	2.5"	Touring	400855 + 400938*
			2.5"	2.5"	S-Type	400855
			2.5"	2.5"	ATAK®	400856

* Touring Resonator required. See Pg. 18 for details.

OFFSET / OFFSET



Engine	Engine Size	Small Block (SB) or Big Block (BB)	Inlet Diameter I.D.	Outlet Diameter I.D.	Sound Level	Part #
Stock	5.0L	SB	2.5"	2.5"	Touring	400857 + 400938*
			2.5"	2.5"	S-Type	400857
			2.5"	2.5"	ATAK®	400858

* Touring Resonator required. See Pg. 18 for details.

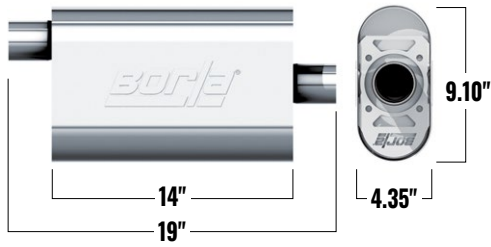


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GM / CHEVROLET ENGINES

2.25" & 2.5" Inlet / Outlet *Stock Output 283, 327, 350 CID*

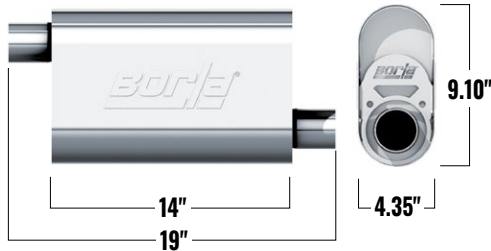
OFFSET / CENTER



Engine	Engine Size	Small Block (SB) or Big Block (BB)	Inlet Diameter I.D.	Outlet Diameter I.D.	Sound Level	Part #
Stock Output	283, 327, 350 CID	SB	2.25"	2.25"	Touring	400849 + 400937*
			2.25"	2.25"	S-Type	400849
			2.25"	2.25"	ATAK®	400850
			2.5"	2.5"	Touring	400825 + 400938*
			2.5"	2.5"	S-Type	400825
			2.5"	2.5"	ATAK®	400826

* Touring Resonator required. See Pg. 18 for details.

OFFSET / OFFSET



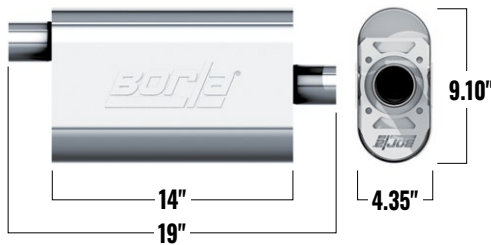
Engine	Engine Size	Small Block (SB) or Big Block (BB)	Inlet Diameter I.D.	Outlet Diameter I.D.	Sound Level	Part #
Stock Output	283, 327, 350 CID	SB	2.25"	2.25"	Touring	400846 + 400937*
			2.25"	2.25"	S-Type	400846
			2.25"	2.25"	ATAK®	400847
			2.5"	2.5"	Touring	400822 + 400938*
			2.5"	2.5"	S-Type	400822
			2.5"	2.5"	ATAK®	400823

* Touring Resonator required. See Pg. 18 for details.

GM / CHEVROLET ENGINES

2.5" & 3" Inlet / Outlet *High Output 350, 383, 406 CID*

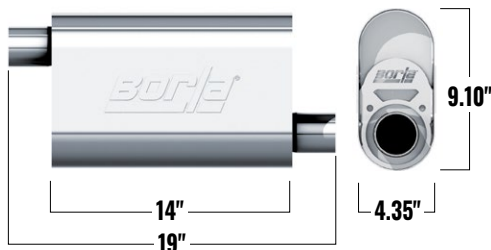
OFFSET / CENTER



Engine	Engine Size	Small Block (SB) or Big Block (BB)	Inlet Diameter I.D.	Outlet Diameter I.D.	Sound Level	Part #
High Output	350, 383, 406 CID	SB	2.5"	2.5"	Touring	400819 + 400938*
			2.5"	2.5"	S-Type	400819
			2.5"	2.5"	ATAK®	400820
			3"	3"	Touring	400843 + 400939*
			3"	3"	S-Type	400843
			3"	3"	ATAK®	400844

* Touring Resonator required. See Pg. 18 for details.

OFFSET / OFFSET



Engine	Engine Size	Small Block (SB) or Big Block (BB)	Inlet Diameter I.D.	Outlet Diameter I.D.	Sound Level	Part #
High Output	350, 383, 406 CID	SB	2.5"	2.5"	Touring	400773 + 400938*
			2.5"	2.5"	S-Type	400773
			2.5"	2.5"	ATAK®	400774
			3"	3"	Touring	400840 + 400939*
			3"	3"	S-Type	400840
			3"	3"	ATAK®	400841

* Touring Resonator required. See Pg. 18 for details.

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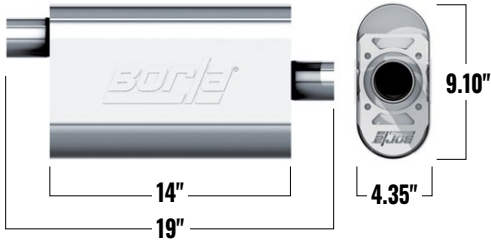


GM / CHEVROLET ENGINES

2.5" Inlet / Outlet

Stock Output 396, 402, 427 CID

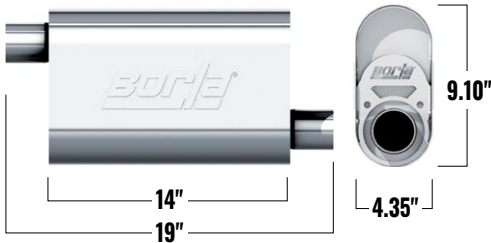
OFFSET / CENTER



Engine	Engine Size	Small Block (SB) or Big Block (BB)	Inlet Diameter I.D.	Outlet Diameter I.D.	Sound Level	Part #
Stock Output	396, 402, 427 CID	BB	2.5"	2.5"	Touring	400851 + 400938*
			2.5"	2.5"	S-Type	400851
			2.5"	2.5"	ATAK®	400852

* Touring Resonator required. See Pg. 18 for details.

OFFSET / OFFSET



Engine	Engine Size	Small Block (SB) or Big Block (BB)	Inlet Diameter I.D.	Outlet Diameter I.D.	Sound Level	Part #
Stock Output	396, 402, 427 CID	BB	2.5"	2.5"	Touring	400853 + 400938*
			2.5"	2.5"	S-Type	400853
			2.5"	2.5"	ATAK®	400854

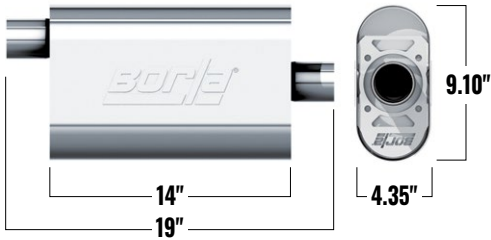
* Touring Resonator required. See Pg. 18 for details.

GM / CHEVROLET ENGINES

2.5" & 3" Inlet / Outlet

Stock Output 6.2L LS3

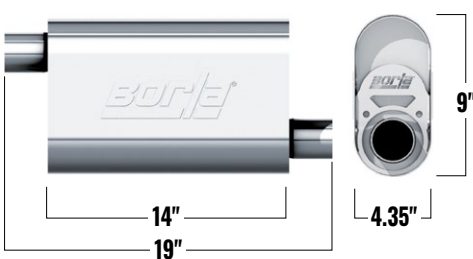
OFFSET / CENTER



Engine	Engine Size	Small Block (SB) or Big Block (BB)	Inlet Diameter I.D.	Outlet Diameter I.D.	Sound Level	Part #
Stock Output	6.2L LS3	SB	2.5"	2.5"	Touring	400944 + 400938*
			2.5"	2.5"	S-Type	400944
			2.5"	2.5"	ATAK®	400945
			3"	3"	Touring	400957 + 400939*
			3"	3"	S-Type	400957
			3"	3"	ATAK®	400958

* Touring Resonator required. See Pg. 18 for details.

OFFSET / OFFSET



Engine	Engine Size	Small Block (SB) or Big Block (BB)	Inlet Diameter I.D.	Outlet Diameter I.D.	Sound Level	Part #
Stock Output	6.2L LS3	SB	2.5"	2.5"	Touring	400946 + 400938*
			2.5"	2.5"	S-Type	400946
			2.5"	2.5"	ATAK®	400947
			3"	3"	Touring	400959 + 400939*
			3"	3"	S-Type	400959
			3"	3"	ATAK®	400960

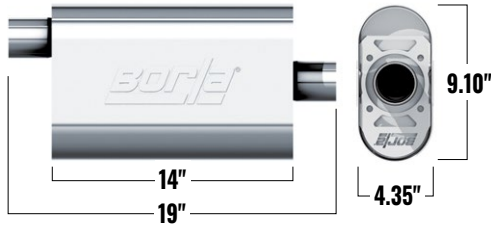
* Touring Resonator required. See Pg. 18 for details.

WARNING: This product in the physical form it is sold does not present a hazard. However, operations including, but not limited to welding, brazing, or thermal cutting can expose you to chemicals including Chromium, Nickel, Cobalt, Arsenic, Cadmium and Lead which are known to the State Of California to cause cancer, birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

CHRYSLER / MOPAR ENGINES

2.5" Inlet / Outlet Moderate Output 383, 413, 426, 440 CID

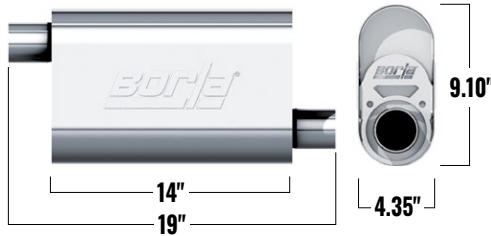
OFFSET / CENTER



Engine	Engine Size	Small Block (SB) or Big Block (BB)	Inlet Diameter I.D.	Outlet Diameter I.D.	Sound Level	Part #
Moderate Output	383, 413, 426, 440 CID	BB	2.5"	2.5"	Touring	400940 + 400938*
			2.5"	2.5"	S-Type	400940
			2.5"	2.5"	ATAK®	400941

* Touring Resonator required. See Pg. 18 for details.

OFFSET / OFFSET



Engine	Engine Size	Small Block (SB) or Big Block (BB)	Inlet Diameter I.D.	Outlet Diameter I.D.	Sound Level	Part #
Moderate Output	383, 413, 426, 440 CID	BB	2.5"	2.5"	Touring	400942 + 400938*
			2.5"	2.5"	S-Type	400942
			2.5"	2.5"	ATAK®	400943

* Touring Resonator required. See Pg. 18 for details.



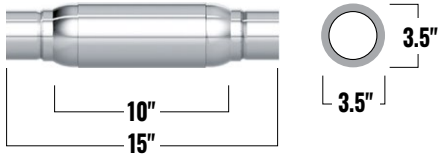
WARNING: This product in the physical form it is sold does not present a hazard. However, operations including, but not limited to welding, brazing, or thermal cutting can expose you to chemicals including Chromium, Nickel, Cobalt, Arsenic, Cadmium and Lead which are known to the State Of California to cause cancer, birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.



UNIVERSAL / TOURING RESONATORS

Use with S-Type CrateMuffler® for Touring sound. Can also be used on other applications where a resonator is required.

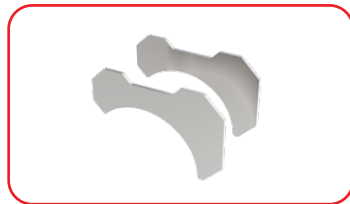
CENTER / CENTER



- T-304 aircraft-grade austenitic stainless steel.
- 100% welded construction for strength.
- High-temperature continuous filament fiber (CFF) acoustic material for sound control.
- Natural mill finish can be brushed or polished prior to installation.
- Reversible design for installation flexibility.

Engine	Engine Size	Small Block (SB) or Big Block (BB)	Inlet Diameter I.D.	Outlet Diameter I.D.	Part #
ALL	ALL	SB & BB	2.25"	2.25"	400937
			2.5"	2.5"	400938
			3"	3"	400939

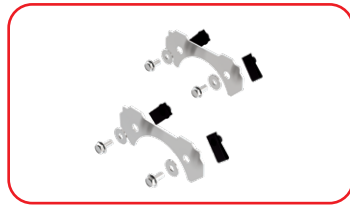
MOUNTING ACCESSORIES



PIPE BRACKET KIT

- T-304 aircraft-grade austenitic stainless steel.
- Can be welded to any muffler neck or pipe of this diameter.
- Contains 2 brackets.
- Natural mill finish can be brushed or polished prior to installation.

Use with Pipe Diameter O.D.	Part #
2.25"	60578
2.5"	60579
3"	60580



BRACKET KIT FOR CRATEMUFFLER®

- T-304 aircraft-grade austenitic stainless steel.
- Bolts to endplate of CrateMuffler®, hanger can be welded to bracket.
- Contains 2 brackets, 4 speed nuts, 4 bolts, and 4 washers.
- Natural mill finish can be brushed or polished prior to installation.

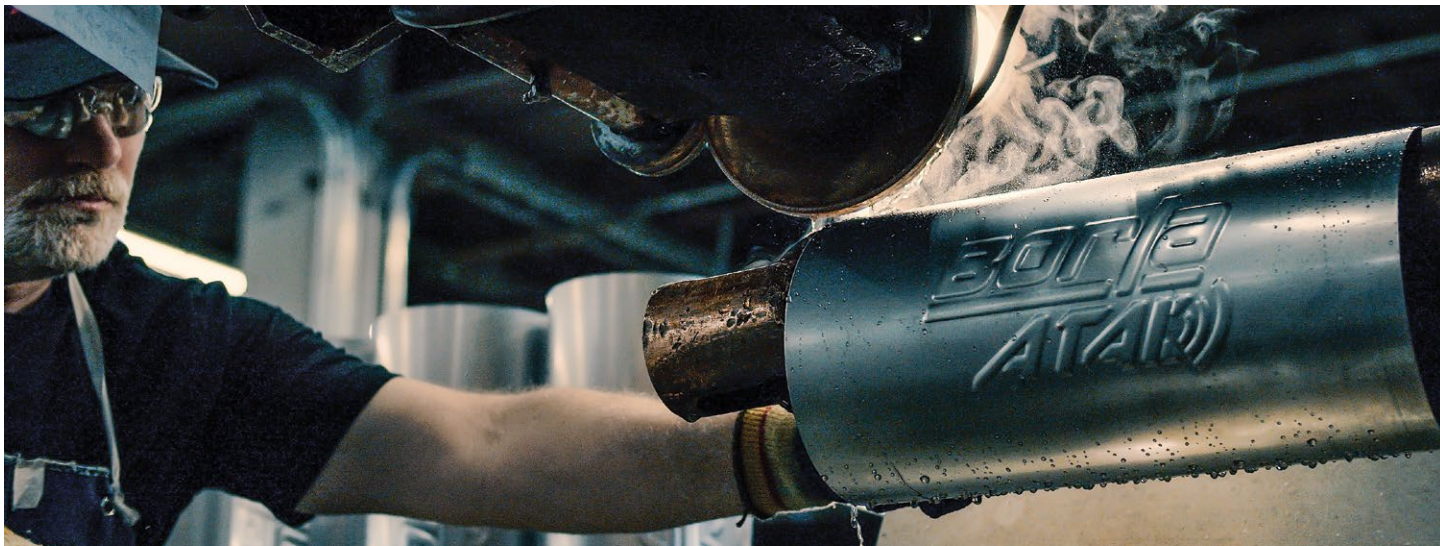
Use with CrateMuffler®	Part #
All	60581



HANGER & ISOLATOR KIT

- T-304 aircraft-grade austenitic stainless steel.
- Can be welded to any muffler neck, pipe, Borla Pipe Bracket Kit, or Borla CrateMuffler® Bracket Kit.
- Contains (4) 5/16" diameter and (2) 7/16" diameter rods and (2) rubber isolators.
- Natural mill finish can be brushed or polished prior to installation.

Use with Pipe Diameter O.D.	Part #
All	60582



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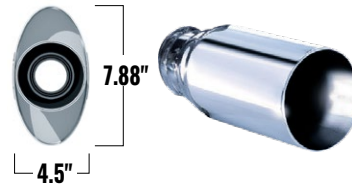
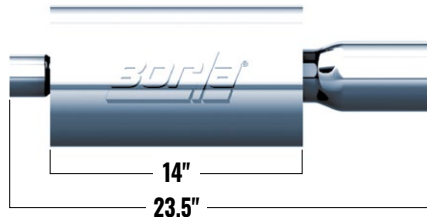
BORLA® BOOMERS

- T-304 aircraft-grade austenitic stainless steel.
- 100% welded construction for strength.
- Free-flow design for improved performance.
- High-temperature Continuous Fiber Filament (CFF) acoustic material for sound control.
- Polished finish for sharp appearance.
- Tips are part of the muffler assembly.
- Recommended for street applications.



4.5" x 7.88" OVAL

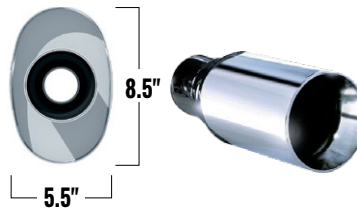
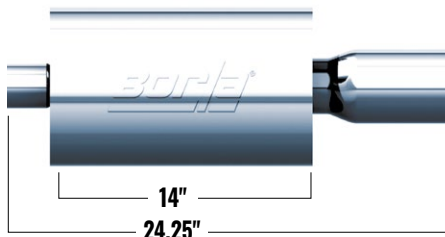
**CENTER / CENTER
"THUMPER"**



Inlet Diameter I.D.	Tip Diameter O.D. & Style	Part #
2.25"	4" Round	40057

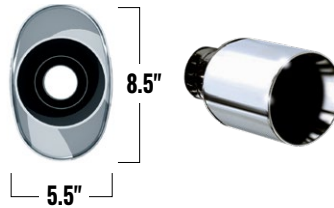
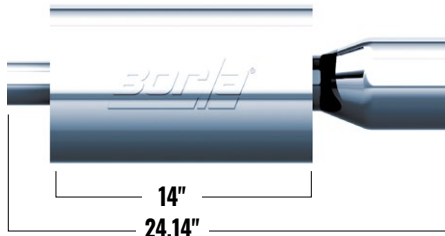
5.5" x 8.5" OVAL

**CENTER / CENTER
"BLOW TORCH"**



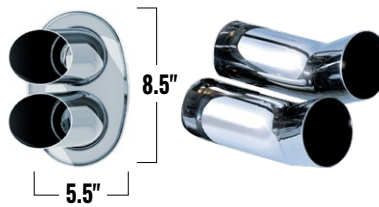
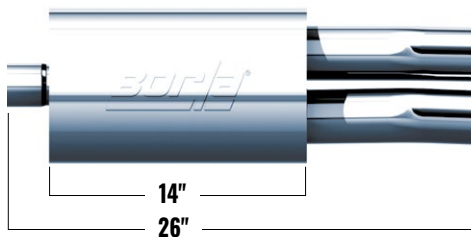
Inlet Diameter I.D.	Tip Diameter O.D. & Style	Part #
2.25"	4" Round	40060

**CENTER / CENTER
"WAIL TAIL"**



Inlet Diameter I.D.	Tip Diameter O.D. & Style	Part #
2.25"	5" Round	40061

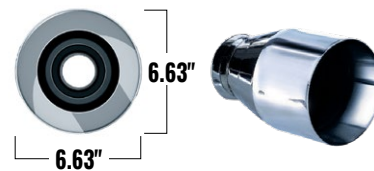
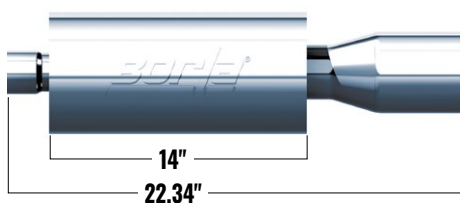
**CENTER / DUAL
"SPIT FIRE"**



Inlet Diameter I.D.	Tip Diameter O.D. & Style	Part #
2.25"	3" DTM (2)	40059

6.63" ROUND

**CENTER / CENTER
"ROCK-IT"**



Inlet Diameter I.D.	Tip Diameter O.D. & Style	Part #
2.25"	4.5" Round	40058

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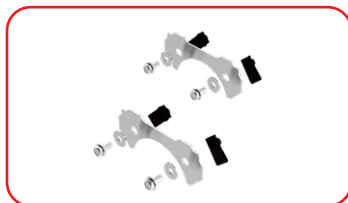
MOUNTING ACCESSORIES



PIPE BRACKET KIT

- T-304 aircraft-grade austenitic stainless steel.
- Can be welded to any muffler neck or pipe of this diameter.
- Contains 2 brackets.
- Natural mill finish can be brushed or polished prior to installation.

Use with Pipe Diameter O.D.	Part #
2.25"	60578
2.5"	60579
3"	60580



BRACKET KIT FOR CRATEMUFFLER®

- T-304 aircraft-grade austenitic stainless steel.
- Bolts to endplate of CrateMuffler® hanger can be welded to bracket.
- Contains 2 brackets, 4 speed nuts, 4 bolts, and 4 washers.
- Natural mill finish can be brushed or polished prior to installation.

Use with CrateMuffler®	Part #
All	60581



HANGER & ISOLATOR KIT

- T-304 aircraft-grade austenitic stainless steel.
- Can be welded to any muffler neck, pipe, Borla Pipe Bracket Kit, or Borla CrateMuffler® Bracket Kit.
- Contains (4) 5/16" diameter and (2) 7/16" diameter rods and (2) rubber isolators.
- Natural mill finish can be brushed or polished prior to installation.

Use with Pipe Diameter O.D.	Part #
All	60582

CLAMPS



U-BOLT CLAMPS

- T-304 aircraft-grade austenitic stainless steel.
- Used on slip joint connections — connect O.D. pipe to I.D. pipe or I.D. muffler. Also used to attach brackets / hangers to mufflers & pipes.
- 5/16" U-Bolt w/standard nut, uses 9/16" socket.
- Saddle with reinforced ribs & round holes.
- Natural mill finish. Can be brushed or polished prior to installation.

Diameter / Size	Part #
2"	18220
2.25"	18225
2.5"	18250
2.75"	18275
3"	18300



TORCA ACCUSEAL SINGLE BOLT CLAMPS

- T-304 aircraft-grade austenitic stainless steel.
- Used on slip joint connections — connect O.D. pipe to I.D. pipe or I.D. muffler.
- Allows connections to be easily disassembled if needed.
- 1.25" wide band.
- Natural mill finish. Can be brushed or polished prior to installation.

Diameter / Size	Part #
2"	18302
2.25"	18322
2.5"	18325
2.75"	18327
3"	18330
4"	18340



SWIVEL JOINT CLAMPS

- T-304 aircraft-grade austenitic stainless steel.
- Used on slip joint connections — connect O.D. pipe to I.D. pipe or I.D. muffler.
- Allows connections to be easily disassembled if needed.
- 31.55 mm wide band.
- Natural mill finish. Can be brushed or polished prior to installation.

Diameter / Size	Part #
2.36" (60 mm)	18323
2.75" (70 mm)	18328

▲ WARNING: This product in the physical form it is sold does not present a hazard. However, operations including, but not limited to welding, brazing, or thermal cutting can expose you to chemicals including Chromium, Nickel, Cobalt, Arsenic, Cadmium and Lead which are known to the State Of California to cause cancer, birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

CLAMPS (cont.)



DYNAFLEX TRU-SEAL BAND CLAMPS (FLAT STYLE)

- T-304 aircraft-grade austenitic stainless steel band (3" wide).
- Used on butt connections — connect O.D. pipe to O.D. pipe or O.D. muffler.
- Used on slip joint connections - connect O.D. pipe To I.D. pipe or I.D. muffler.
- Flat, wide band provides even clamping force.
- Allows connections to be easily disassembled if needed.
- Natural mill finish. Can be brushed or polished prior to installation.

Diameter / Size	Part #
2.25"	18003
2.5"	18004
2.75"	18005
3"	18006

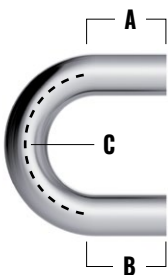


V-BAND CLAMPS

- T-304 aircraft-grade austenitic stainless steel.
- Weld onto pipes to provide a gasket free seal.
- Allows connections to be easily disassembled if needed.
- Features a male / female flange design for positive alignment.
- Contains 1 male flange, 1 female flange, and 1 V-Band clamp.
- Natural mill finish. Can be brushed or polished prior to installation.

Diameter / Size	Part #
2.25"	18007
2.5"	18008
3"	18009

U-BENDS / ELBOWS / STRAIGHT TUBING



180° U-BENDS

- T-304 aircraft-grade austenitic stainless steel.
- Mandrel bent. Maintains original pipe diameter throughout bend.
- Natural mill finish. Can be brushed or polished prior to installation.
- Heavy 18 gauge material.

Diameter / Size O.D.	Leg Length (A)	Leg Length (B)	Centerline Radius (C)	Part #
2.5"*	8"	8"	4"	19250
3"***	8"	8"	5"	19230

* Used in 2.5" Hot Rod Kit

** Used in 3" Hot Rod Kit



45° ELBOW

- T-304 aircraft-grade austenitic stainless steel.
- Mandrel bent. Maintains original pipe diameter throughout bend.
- Natural mill finish. Can be brushed or polished prior to installation.
- Heavy 18 gauge material.

Diameter / Size O.D.	Leg Length (A)	Leg Length (B)	Centerline Radius (C)	Part #
2.5"*	12.5"	12.5"	4"	19000
3"***	8"	8"	5"	19002

* Used in 2.5" Hot Rod Kit

** Used in 3" Hot Rod Kit



90° ELBOW

- T-304 aircraft-grade austenitic stainless steel.
- Mandrel bent. Maintains original pipe diameter throughout bend.
- Natural mill finish. Can be brushed or polished prior to installation.
- Heavy 18 gauge material.

Diameter / Size O.D.	Leg Length (A)	Leg Length (B)	Centerline Radius (C)	Part #
2.5"*	10.875"	10.875"	4"	19001
3"***	8"	8"	5"	19003

* Used in 2.5" Hot Rod Kit

** Used in 3" Hot Rod Kit



STRAIGHT TUBING

- T-304 aircraft-grade austenitic stainless steel.
- 5' length.
- Natural mill finish. Can be brushed or polished prior to installation.
- Heavy 18 gauge material.
- Flash controlled for Mandrel bending.

Diameter / Size O.D.	Part #
2.25"	30325
2.5"*	30350
3"***	30330

* Used in 2.5" Hot Rod Kit

** Used in 3" Hot Rod Kit

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» ACCESSORIES & TUBING (cont.)

UNIVERSAL X-PIPES



Inlet Diameter I.D.	Centerline on Inlet	Outlet Diameter O.D.	Centerline on Outlet	Overall Length	Part #
2.5"	3.21"	2.5"	3.45"	27.63"	621104
2.75"	3.66"	2.75"	4.05"	27"	621105
3"	4.43"	3"	3.51"	21"	621106

- T-304 aircraft-grade austenitic stainless steel.
- Mandrel bent. Maintains original pipe diameter throughout bend.
- Natural mill finish. Can be brushed or polished prior to installation.
- Heavy 18 gauge material.

» HOT ROD KITS

- Create your custom system using our Hot Rod Kits.
- Elbows, u-bends, and straight tubing are T-304 aircraft-grade austenitic stainless steel.
- Mufflers not included. See muffler sections to select mufflers for use with these kits.
- Elbows, u-bends & straight tubing are O.D. size.
- Kits contain elbows, u-bends & straight tubing.
- Brushed finish for sharp appearance. Can be polished to a mirror finish prior to installation.
- Mandrel bent elbows & u-bends for maximum flow.

2.5" KIT



- (4) 45° elbows
- (4) 90° elbows
- (4) 180° u-bends
- (2) 5' straight tubing sections

Part # 60630

3" KIT



- (4) 45° elbows
- (2) 90° elbows
- (4) 180° u-bends
- (2) 5' straight tubing sections

Part # 60592

NOTE: Dimensions of u-bends and elbows can be found in the U-Bends, Elbows & Straight Tubing sections of this catalog.

» EXHAUST POLISH

- Specially-formulated for stainless steel exhaust systems.
- Quickly cuts through layers of dulling oxides to restore original finish while adding tarnish protection.
- Not for use on Black Chrome tips.
- Comes in 8 oz. bottle

Part # 21499



⚠ WARNING: This product can expose you to diethanolamine, which is known to the state of California to cause cancer. For more information go to www.P65Warnings.ca.gov

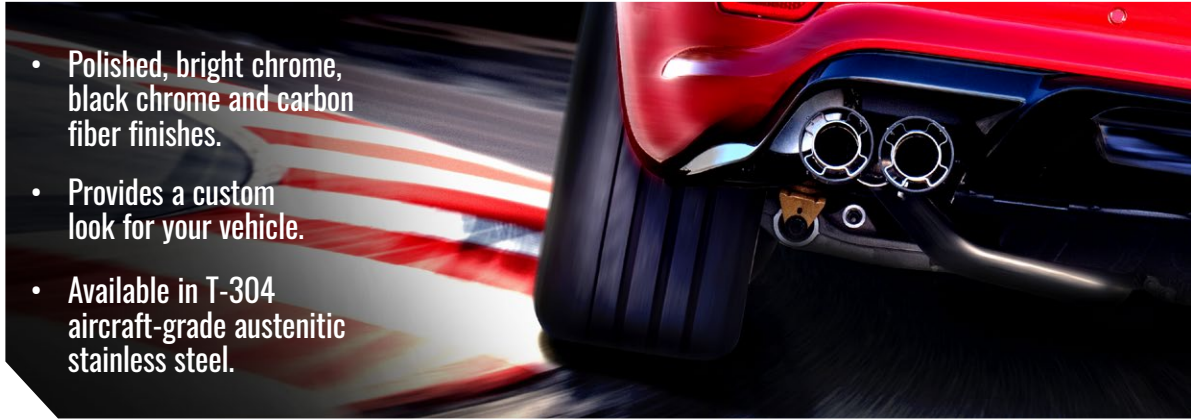
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NOTE: Unless otherwise noted, finish on tips is polished T-304 stainless steel.



- Polished, bright chrome, black chrome and carbon fiber finishes.
- Provides a custom look for your vehicle.
- Available in T-304 aircraft-grade austenitic stainless steel.



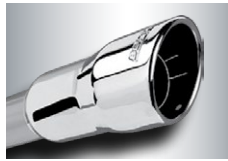
SINGLE OUTLET » ROUND » ANGLE CUT » INTERCOOLED / PHANTOM

INTERCOOLED



Tip Style	Inlet Diameter I.D.	Outlet Diameter O.D.	Overall Length	Installation Method	Part #
10	2.5"	3.5"	9"	Set Screw (inc.)	20120
10	3"	3.5"	9"	Set Screw (inc.)	20122

ROLLED EDGE / INTERCOOLED EMBOSSED



Tip Style	Inlet Diameter I.D.	Outlet Diameter O.D.	Overall Length	Installation Method	Part #
4	2.5"	3.5"	6.5"	Weld On	20237
4	3"	4.25"	4"	Weld On	20251

ROLLED EDGE / PHANTOM EMBOSSED



Tip Style	Inlet Diameter I.D.	Outlet Diameter O.D.	Overall Length	Installation Method	Part #
37	2.5"	4.5"	7.75"	Weld On	20247

SINGLE OUTLET » ROUND » ANGLE CUT

STRAIGHT CUT



Tip Style	Inlet Diameter I.D.	Outlet Diameter O.D.	Overall Length	Installation Method	Part #
9	2.25"	2.25"	6"	Set Screw (inc.)	20106
9	2.5"	2.5"	6"	Set Screw (inc.)	20107

ROLLED EDGE / LINED EMBOSSED



Tip Style	Inlet Diameter I.D.	Outlet Diameter O.D.	Overall Length	Installation Method	Part #
35	2.25"	3"	4.75"	Clamp On (inc.)	20154
3	2.25"	3.19"	5"	Weld On	20236
35	2.5"	4"	6.25"	Clamp On (inc.)	20156

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SINGLE OUTLET » ROUND » ANGLE CUT (cont.)

ROLLED EDGE / EMBOSSED BRIGHT CHROME



Tip Style	Inlet Diameter I.D.	Outlet Diameter O.D.	Overall Length	Installation Method	Part #
36	2.25"	4"	12"	Weld On	20245*
36	3"	4"	12"	Weld On	20246*

* Bright chrome finish on T-304 stainless steel tip.

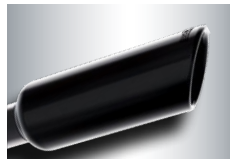
ROLLED EDGE / EMBOSSED BRIGHT CHROME



Tip Style	Inlet Diameter I.D.	Outlet Diameter O.D.	Overall Length	Installation Method	Part #
39	4"	5"	14"	Clamp On (inc.)	20249*

* Bright chrome finish on T-304 stainless steel tip.

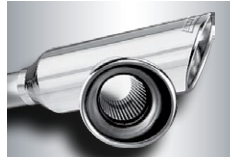
ROLLED EDGE / EMBOSSED BLACK CHROME



Tip Style	Inlet Diameter I.D.	Outlet Diameter O.D.	Overall Length	Installation Method	Part #
49	2.75"	4"	14"	Weld On	20162 ¹

¹Black chrome finish on T-304 stainless steel tip.

ROLLED EDGE / RESONATED EMBOSSED



Tip Style	Inlet Diameter I.D.	Outlet Diameter O.D.	Overall Length	Installation Method	Part #
38	2.25"	4"	12"	Weld On	20248

SINGLE OUTLET » ROUND » TURN DOWN / TURN OUT

TURN DOWN / TURN OUT



Tip Style	Inlet Diameter I.D.	Outlet Diameter O.D.	Overall Length	Installation Method	Part #
33	2"	2"	9"	Set Screw (inc.)	20108
33	2.25"	2.25"	8.75"	Set Screw (inc.)	20109
33	2.5"	2.5"	9"	Set Screw (inc.)	20110
33	3"	3"	9"	Set Screw (inc.)	20140

SINGLE OUTLET » ROUND » SQUARE CUT » INTERCOOLED

INTERCOOLED



Tip Style	Inlet Diameter I.D.	Outlet Diameter O.D.	Overall Length	Installation Method	Part #
12	2"	2.5"	6"	Set Screw (inc.)	20102
12	2.25"	2.5"	6"	Set Screw (inc.)	20103
12	2.5"	2.5"	6"	Set Screw (inc.)	20104

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SINGLE OUTLET » ROUND » SQUARE CUT

ROLLED EDGE



Tip Style	Inlet Diameter I.D.	Outlet Diameter O.D.	Overall Length	Installation Method	Part #
2	2.5"	4"	8"	Weld On	20235

SINGLE OUTLET » OVAL » ANGLE CUT

ROLLED EDGE / EMBOSSED



Tip Style	Inlet Diameter I.D.	Outlet Diameter O.D.	Overall Length	Installation Method	Part #
17	2.25"	3.5" x 2.75"	5.63"	Clamp On (inc.)	20153
17	2.5"	4.25" x 3.5"	7"	Clamp On (inc.)	20155

SINGLE OUTLET » SQUARE » ANGLE CUT » INTERCOOLED & PHANTOM

INTERCOOLED



Tip Style	Inlet Diameter I.D.	Outlet Diameter O.D.	Overall Length	Installation Method	Part #
13	2.25"	2.5" x 2.75"	6"	Set Screw (inc.)	20115
13	2.5"	2.5" x 2.75"	6"	Set Screw (inc.)	20116
13	2.5"	2.88" x 3.88"	9"	Set Screw (inc.)	20132

PHANTOM



Tip Style	Inlet Diameter I.D.	Outlet Diameter O.D.	Overall Length	Installation Method	Part #
14	2.25"	3.88" x 3"	6.5"	Weld On	20252

SINGLE OUTLET » RECTANGLE » ANGLE CUT

ROLLED EDGE

20244 = single inlet 20243 = dual inlet



Tip Style	Inlet Diameter I.D.	Outlet Diameter O.D.	Overall Length	Installation Method	Part #
34	1.78"	6.69" x 3"	5.63"	Weld On	20243
34	2.5"	6.69" x 3"	5.63"	Weld On	20244

ROLLED EDGE / EMBOSSED BRIGHT CHROME



Tip Style	Inlet Diameter I.D.	Outlet Diameter O.D.	Overall Length	Installation Method	Part #
41	2.25"	3.5" x 3.28"	7.88"	Weld On	20241*

* Bright chrome finish on T-304 stainless steel tip.

ROLLED EDGE / EMBOSSED BLACK CHROME



Tip Style	Inlet Diameter I.D.	Outlet Diameter O.D.	Overall Length	Installation Method	Part #
48	2"	3.5" x 3.28"	10.5"	Clamp On	20160 [†]
48	2.25"	3.5" x 3.28"	10.5"	Clamp On	20161 [†]

[†]Black chrome finish on T-304 stainless steel tip.

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SINGLE OUTLET » SQUARE » SQUARE CUT » INTERCOOLED

INTERCOOLED



Tip Style	Inlet Diameter I.D.	Outlet Diameter O.D.	Overall Length	Installation Method	Part #
15	2.25"	2.5" x 2.75"	6"	Set Screw (inc.)	20112

DUAL OUTLET » ROUND » ANGLE CUT » INTERCOOLED

INTERCOOLED



Tip Style	Inlet Diameter I.D.	Outlet Diameter O.D.	Overall Length	Installation Method	Part #
23	2.5"	3"	14"	Weld On	20213

DUAL OUTLET » ROUND » ANGLE CUT

ROLLED EDGE / EMBOSSED



Tip Style	Inlet Diameter I.D.	Outlet Diameter O.D.	Overall Length	Installation Method	Part #
19	2"	3"	12.63"	Weld On	20143

**ROLLED EDGE / EMBOSSED
BLACK CHROME**



Tip Style	Inlet Diameter I.D.	Outlet Diameter O.D.	Overall Length	Installation Method	Part #
50	3"	4"	15.5"	Clamp On	60672BC

**STRAIGHT EDGE / BORLA LOGO
CARBON FIBER WITH BRIGHT
CENTER**



Tip Style	Inlet Diameter I.D.	Outlet Diameter O.D.	Overall Length	Installation Method	Part #
58	3"	4"	15.5"	Clamp On	60673CF

DUAL OUTLET » ROUND » SQUARE CUT » INTERCOOLED

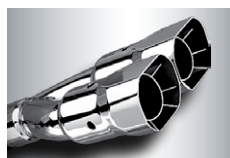
INTERCOOLED



Tip Style	Inlet Diameter I.D.	Outlet Diameter O.D.	Overall Length	Installation Method	Part #
25	2.5"	3"	14"	Set Screw (inc.)	20203

DUAL OUTLET » RECTANGLE » SQUARE CUT » INTERCOOLED

INTERCOOLED / EMBOSSED



Tip Style	Inlet Diameter I.D.	Outlet Diameter O.D.	Overall Length	Installation Method	Part #
26	2.5"	2.88" x 3.38"	14"	Set Screw (inc.)	20233

NOTE: Unless otherwise noted, finish on tips is polished T-304 stainless steel.

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